

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

1-8. (cancelled)

9. (previously presented) A process of manufacturing an article of clothing comprising the steps of:

providing a die with at least one sealing area having at least one flat sealing ledge and at least one cutting edge which extends over the flat sealing ledge;

interposing a fabric layer with a thermoplastic layer such that a peripheral edge of the fabric layer extends within the thermoplastic layer;

forming an outer edge of the thermoplastic layer extending laterally outwardly from the peripheral edge of the fabric layer by applying the die to the thermoplastic layer to cut excess thereof with the one cutting edge;

simultaneously with cutting sealing overlapped areas of the fabric and thermoplastic layers to each other to form a trimmed article of clothing.

10. (original) The process defined in claim 9 further comprising forming pair of adjustable straps.

11. (original) The process defined in claim 9 further comprising the step of providing the die with another sealing area having a cutting edge and a flat sealing ledge to form a decorative area spaced inwardly from the trim and including at least one covering layer of a transparent material, and a backup layer which is selected from the group consisting of retroreflective and glow material.

12. (original) The process defined in claim 11 wherein forming the decorative area is performed simultaneously with sealing the thermoplastic and backup layers to each other.

13-17. (cancelled)

**Amendments to the Drawings:**

There are no amendments to the Drawings made herein.